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Design:	Drafts_Concrete - May 13, 2022 (1) (1)	Date:	5/15/2022
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Specifier's comments:

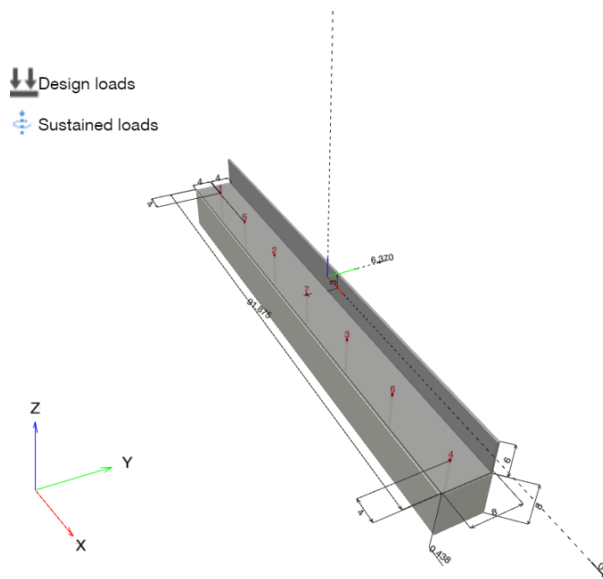
1 Anchor Design

1.1 Input data

Anchor type and diameter:	HIT-HY 200 V3 + HAS-E 3/8	
Item number:	385420 HAS 5.8 3/8"x8" (element) / 2334276 HIT-HY 200-R V3 (adhesive)	
Effective embedment depth:	$h_{ef,act} = 6.000$ in. ($h_{ef,limit} = -$ in.)	
Material:	5.8	
Evaluation Service Report:	ESR-4868	
Issued Valid:	11/1/2021 11/1/2022	
Proof:	Design Method ACI 318-14 / Chem	
Stand-off installation:	$e_b = 0.000$ in. (no stand-off); $t = 0.438$ in.	
Ledger Angle ^{CBFEM} :	$L_1 \times L_2 \times t_{L1} \times t_{L2} \times l = 6.000$ in. x 8.000 in. x 0.438 in. x 0.438 in. x 91.875 in.;	
Load Point Height:	$h_{pl} = 3.000$ in.	
Base material:	cracked concrete, 3000 , $f'_c = 3,000$ psi; $h = 8.000$ in., Temp. short/long: 32/32 °F	
Installation:	hammer drilled hole, Installation condition: Dry	
Reinforcement:	tension: condition B, shear: condition B; no supplemental splitting reinforcement present edge reinforcement: > No. 4 bar	

^{CBFEM} - The anchor calculation is based on a component-based Finite Element Method (CBFEM)

Geometry [in.] & Loading [lb, in.lb]





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1.1.1 Design results

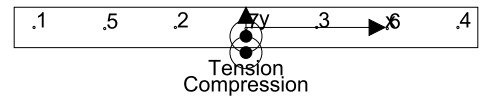
Case	Description	Forces [lb] / Moments [in.lb]	Seismic	Max. Util. Anchor [%]
1	Combination 1	$N = 0; V_x = 0; V_y = -6,370;$ $M_x = 0; M_y = 0; M_z = 0;$ $N_{sus} = 0; M_{x,sus} = 0; M_{y,sus} = 0;$	no	433

1.2 Load case/Resulting anchor forces

Anchor reactions [lb]

Tension force: (+Tension, -Compression)

Anchor	Tension force	Shear force	Shear force x	Shear force y
1	813	866	-5	-866
2	946	934	-2	-934
3	946	934	2	-934
4	813	866	5	-866
5	833	916	-4	-916
6	833	916	4	-916
7	872	938	-0	-938



resulting tension force in (x/y)=(-0.001/-1.752): 6,057 [lb]
 resulting compression force in (x/y)=(-0.011/-4.983): 6,494 [lb]

Anchor forces are calculated based on a component-based Finite Element Method (CBFEM)

1.3 Tension load

	Load N_{ua} [lb]	Capacity ϕN_n [lb]	Utilization $\beta_N = N_{ua}/\phi N_n$	Status
Steel Strength*	946	3,653	26	OK
Bond Strength**	6,057	23,400	26	OK
Sustained Tension Load Bond Strength*	N/A	N/A	N/A	N/A
Concrete Breakout Failure**	6,057	20,503	30	OK

* highest loaded anchor **anchor group (anchors in tension)



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1.3.1 Steel Strength

N_{sa} = ESR value refer to ICC-ES ESR-4868
 $\phi N_{sa} \geq N_{ua}$ ACI 318-14 Table 17.3.1.1

Variables

$A_{se,N}$ [in. ²]	f_{uta} [psi]
0.08	72,500

Calculations

N_{sa} [lb]
5,620

Results

N_{sa} [lb]	ϕ_{steel}	ϕN_{sa} [lb]	N_{ua} [lb]
5,620	0.650	3,653	946

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1.3.2 Bond Strength

$$N_{ag} = \left(\frac{A_{Na}}{A_{Na0}} \right) \Psi_{ec1,Na} \Psi_{ec2,Na} \Psi_{ed,Na} \Psi_{cp,Na} N_{ba} \quad \text{ACI 318-14 Eq. (17.4.5.1b)}$$

$$\phi N_{ag} \geq N_{ua} \quad \text{ACI 318-14 Table 17.3.1.1}$$

$$A_{Na} \text{ see ACI 318-14, Section 17.4.5.1, Fig. R 17.4.5.1(b)}$$

$$A_{Na0} = (2 c_{Na})^2 \quad \text{ACI 318-14 Eq. (17.4.5.1c)}$$

$$c_{Na} = 10 d_a \sqrt{\frac{\tau_{uncr}}{1100}} \quad \text{ACI 318-14 Eq. (17.4.5.1d)}$$

$$\Psi_{ec,Na} = \left(\frac{1}{1 + \frac{e_N}{c_{Na}}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.5.3)}$$

$$\Psi_{ed,Na} = 0.7 + 0.3 \left(\frac{c_{a,min}}{c_{Na}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.5.4b)}$$

$$\Psi_{cp,Na} = \text{MAX} \left(\frac{c_{a,min}}{c_{ac}}, \frac{c_{Na}}{c_{ac}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.5.5b)}$$

$$N_{ba} = \lambda_a \cdot \tau_{k,c} \cdot \pi \cdot d_a \cdot h_{ef} \quad \text{ACI 318-14 Eq. (17.4.5.2)}$$

Variables

$\tau_{k,c,uncr}$ [psi]	d_a [in.]	h_{ef} [in.]	$c_{a,min}$ [in.]	$\alpha_{overhead}$	$\tau_{k,c}$ [psi]
2,261	0.375	6.000	4.000	1.000	1,064
$e_{c1,N}$ [in.]	$e_{c2,N}$ [in.]	c_{ac} [in.]	λ_a		
0.001	0.002	16.977	1.000		

Calculations

c_{Na} [in.]	A_{Na} [in. ²]	A_{Na0} [in. ²]	$\Psi_{ed,Na}$
5.352	593.60	114.57	0.924
$\Psi_{ec1,Na}$	$\Psi_{ec2,Na}$	$\Psi_{cp,Na}$	N_{ba} [lb]
1.000	1.000	1.000	7,523

Results

N_{ag} [lb]	ϕ_{bond}	ϕN_{ag} [lb]	N_{ua} [lb]
36,001	0.650	23,400	6,057

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1.3.3 Concrete Breakout Failure

$$N_{cbg} = \left(\frac{A_{Nc}}{A_{Nc0}} \right) \psi_{ec,N} \psi_{ed,N} \psi_{c,N} \psi_{cp,N} N_b \quad \text{ACI 318-14 Eq. (17.4.2.1b)}$$

$$\phi N_{cbg} \geq N_{ua} \quad \text{ACI 318-14 Table 17.3.1.1}$$

$$A_{Nc} \text{ see ACI 318-14, Section 17.4.2.1, Fig. R 17.4.2.1(b)}$$

$$A_{Nc0} = 9 h_{ef}^2 \quad \text{ACI 318-14 Eq. (17.4.2.1c)}$$

$$\psi_{ec,N} = \left(\frac{1}{1 + \frac{2 e_N}{3 h_{ef}}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.2.4)}$$

$$\psi_{ed,N} = 0.7 + 0.3 \left(\frac{c_{a,min}}{1.5 h_{ef}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.2.5b)}$$

$$\psi_{cp,N} = \text{MAX} \left(\frac{c_{a,min}}{c_{ac}}, \frac{1.5 h_{ef}}{c_{ac}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.2.7b)}$$

$$N_b = k_c \lambda_a \sqrt{f_c} h_{ef}^{1.5} \quad \text{ACI 318-14 Eq. (17.4.2.2a)}$$

Variables

h_{ef} [in.]	$e_{c1,N}$ [in.]	$e_{c2,N}$ [in.]	$c_{a,min}$ [in.]	$\psi_{c,N}$
4.667	0.001	0.002	4.000	1.000
c_{ac} [in.]	k_c	λ_a	f_c [psij]	
16.977	17	1.000	3,000	

Calculations

A_{Nc} [in. ²]	A_{Nc0} [in. ²]	$\psi_{ec1,N}$	$\psi_{ec2,N}$	$\psi_{ed,N}$	$\psi_{cp,N}$	N_b [lb]
756.15	196.00	1.000	1.000	0.871	1.000	9,387

Results

N_{cbg} [lb]	$\phi_{concrete}$	ϕN_{cbg} [lb]	N_{ua} [lb]
31,543	0.650	20,503	6,057



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1.4 Shear load

	Load V_{ua} [lb]	Capacity ϕV_n [lb]	Utilization $\beta_v = V_{ua} / \phi V_n$	Status
Steel Strength*	938	2,022	47	OK
Steel failure (with lever arm)*	N/A	N/A	N/A	N/A
Pryout Strength (Concrete Breakout Strength controls)**	6,370	44,180	15	OK
Concrete edge failure in direction x-**	6,370	1,474	433	not recommended

* highest loaded anchor **anchor group (relevant anchors)

1.4.1 Steel Strength

V_{sa} = ESR value refer to ICC-ES ESR-4868
 $\phi V_{steel} \geq V_{ua}$ ACI 318-14 Table 17.3.1.1

Variables

$A_{se,v}$ [in. ²]	f_{uta} [psi]
0.08	72,500

Calculations

V_{sa} [lb]
3,370

Results

V_{sa} [lb]	ϕ_{steel}	ϕV_{sa} [lb]	V_{ua} [lb]
3,370	0.600	2,022	938

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1.4.2 Pryout Strength (Concrete Breakout Strength controls)

$$V_{cpq} = k_{cp} \left[\left(\frac{A_{Nc}}{A_{Nc0}} \right) \psi_{ec,N} \psi_{ed,N} \psi_{c,N} \psi_{cp,N} N_b \right] \quad \text{ACI 318-14 Eq. (17.5.3.1b)}$$

$$\phi V_{cpq} \geq V_{ua} \quad \text{ACI 318-14 Table 17.3.1.1}$$

 A_{Nc} see ACI 318-14, Section 17.4.2.1, Fig. R 17.4.2.1(b)

$$A_{Nc0} = 9 h_{ef}^2 \quad \text{ACI 318-14 Eq. (17.4.2.1c)}$$

$$\psi_{ec,N} = \left(\frac{1}{1 + \frac{2 e_N}{3 h_{ef}}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.2.4)}$$

$$\psi_{ed,N} = 0.7 + 0.3 \left(\frac{c_{a,min}}{1.5 h_{ef}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.2.5b)}$$

$$\psi_{cp,N} = \text{MAX} \left(\frac{c_{a,min}}{c_{ac}}, \frac{1.5 h_{ef}}{c_{ac}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.4.2.7b)}$$

$$N_b = k_c \lambda_a \sqrt{f'_c} h_{ef}^{1.5} \quad \text{ACI 318-14 Eq. (17.4.2.2a)}$$

Variables

k_{cp}	h_{ef} [in.]	$e_{c1,N}$ [in.]	$e_{c2,N}$ [in.]	$c_{a,min}$ [in.]
2	4.667	0.000	0.000	4.000
$\psi_{c,N}$	c_{ac} [in.]	k_c	λ_a	f'_c [psi]
1.000	16.977	17	1.000	3,000

Calculations

A_{Nc} [in. ²]	A_{Nc0} [in. ²]	$\psi_{ec1,N}$	$\psi_{ec2,N}$	$\psi_{ed,N}$	$\psi_{cp,N}$	N_b [lb]
756.15	196.00	1.000	1.000	0.871	1.000	9,387

Results

V_{cpq} [lb]	$\phi_{concrete}$	ϕV_{cpq} [lb]	V_{ua} [lb]
63,115	0.700	44,180	6,370



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1.4.3 Concrete edge failure in direction x-

$$V_{cb} = \left(\frac{A_{Vc}}{A_{Vc0}} \right) \Psi_{ed,V} \Psi_{c,V} \Psi_{h,V} \Psi_{parallel,V} V_b \quad \text{ACI 318-14 Eq. (17.5.2.1a)}$$

$$\phi V_{cb} \geq V_{ua} \quad \text{ACI 318-14 Table 17.3.1.1}$$

$$A_{Vc} \text{ see ACI 318-14, Section 17.5.2.1, Fig. R 17.5.2.1(b)}$$

$$A_{Vc0} = 4.5 c_{a1}^2 \quad \text{ACI 318-14 Eq. (17.5.2.1c)}$$

$$\Psi_{ed,V} = 0.7 + 0.3 \left(\frac{c_{a2}}{1.5c_{a1}} \right) \leq 1.0 \quad \text{ACI 318-14 Eq. (17.5.2.6b)}$$

$$\Psi_{h,V} = \sqrt{\frac{1.5c_{a1}}{h_a}} \geq 1.0 \quad \text{ACI 318-14 Eq. (17.5.2.8)}$$

$$V_b = \left(7 \left(\frac{l_e}{d_a} \right)^{0.2} \sqrt{d_a} \right) \lambda_a \sqrt{f_c} c_{a1}^{1.5} \quad \text{ACI 318-14 Eq. (17.5.2.2a)}$$

Variables

c_{a1} [in.]	c_{a2} [in.]	$\Psi_{c,V}$	h_a [in.]	l_e [in.]
4.000	4.000	1.200	8.000	3.000
λ_a	d_a [in.]	f_c [psi]	$\Psi_{parallel,V}$	
1.000	0.375	3,000	1.000	

Calculations

A_{Vc} [in. ²]	A_{Vc0} [in. ²]	$\Psi_{ed,V}$	$\Psi_{h,V}$	V_b [lb]
49.31	72.00	0.900	1.000	2,847

calculation for single anchor instead of for group that is being checked in this section

Results

V_{cb} [lb]	$\phi_{concrete}$	ϕV_{cb} [lb]	V_{ua} [lb]
2,106	0.700	1,474	6,370

This for the group is greater than 6370 lbs

$V_{ua} = 938$ lbs per steel strength section, so okay for single anchor

1.5 Combined tension and shear loads

β_N	β_V	ζ	Utilization $\beta_{N,V}$ [%]	Status
0.295	4.321	1.000	385	not recommended

$$\beta_{NV} = (\beta_N + \beta_V) / 1.2 \leq 1$$

this comes out to be less than 100



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1.6 Warnings

- The anchor design methods in PROFIS Engineering require rigid anchor plates as per current regulations (ETAG 001/Annex C, EOTA TR029, etc.). This means load re-distribution on the anchors due to elastic deformations of the anchor plate are not considered - the anchor plate is assumed to be sufficiently stiff, in order not to be deformed when subjected to the design loading. PROFIS Engineering calculates the minimum required anchor plate thickness with CBFEM to limit the stress of the anchor plate based on the assumptions explained above. The proof if the rigid base plate assumption is valid is not carried out by PROFIS Engineering. Input data and results must be checked for agreement with the existing conditions and for plausibility!
- Condition A applies where the potential concrete failure surfaces are crossed by supplementary reinforcement proportioned to tie the potential concrete failure prism into the structural member. Condition B applies where such supplementary reinforcement is not provided, or where pullout or pryout strength governs.
- Design Strengths of adhesive anchor systems are influenced by the cleaning method. Refer to the INSTRUCTIONS FOR USE given in the Evaluation Service Report for cleaning and installation instructions.
- For additional information about ACI 318 strength design provisions, please go to <https://submittals.us.hilti.com/PROFISAnchorDesignGuide/>
- Installation of Hilti adhesive anchor systems shall be performed by personnel trained to install Hilti adhesive anchors. Reference ACI 318-14, Section 17.8.1.
- The anchor design methods in PROFIS Engineering require rigid anchor plates, as per current regulations (AS 5216:2021, ETAG 001/Annex C, EOTA TR029 etc.). This means that the anchor plate should be sufficiently rigid to prevent load re-distribution to the anchors due to elastic/plastic displacements. The user accepts that the anchor plate is considered close to rigid by engineering judgment."



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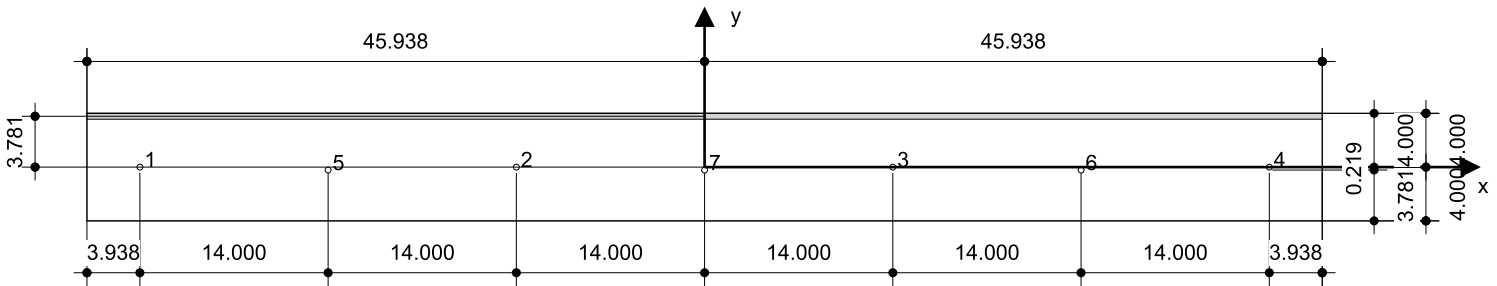
1.7 Installation data

Hole diameter in the fixture: $d_f = 0.438$ in.	Anchor type and diameter: HIT-HY 200 V3 + HAS-E 3/8
Plate thickness (input): 0.438 in.	Item number: 385420 HAS 5.8 3/8"x8" (element) / 2334276
Drilling method: Hammer drilled	HIT-HY 200-R V3 (adhesive)
Cleaning: Compressed air cleaning of the drilled hole according to instructions for use is required	Maximum installation torque: 180 in.lb
	Hole diameter in the base material: 0.438 in.
	Hole depth in the base material: 6.000 in.
	Minimum thickness of the base material: 7.250 in.

3/8 Hilti HAS Carbon steel threaded rod with Hilti HIT-HY 200 V3 Safe Set System

1.7.1 Recommended accessories

Drilling	Cleaning	Setting
<ul style="list-style-type: none"> • Suitable Rotary Hammer • Properly sized drill bit 	<ul style="list-style-type: none"> • Compressed air with required accessories to blow from the bottom of the hole • Proper diameter wire brush 	<ul style="list-style-type: none"> • Dispenser including cassette and mixer • Torque wrench



Coordinates Anchor [in.]

Anchor	x	y	c _{-x}	c _{+x}	c _{-y}	c _{+y}	Anchor	x	y	c _{-x}	c _{+x}	c _{-y}	c _{+y}
1	-42.000	-0.000	4.000	88.000	4.219	4.000	5	-28.000	-0.219	18.000	74.000	4.000	4.219
2	-14.000	-0.000	32.000	60.000	4.219	4.000	6	28.000	-0.219	74.000	18.000	4.000	4.219
3	14.000	-0.000	60.000	32.000	4.219	4.000	7	0.000	-0.219	46.000	46.000	4.000	4.219
4	42.000	-0.000	88.000	4.000	4.219	4.000							

Input data and results must be checked for conformity with the existing conditions and for plausibility!
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2 Anchor plate design

2.1 Input data

Anchor plate:	Ledger angle: height = 6.000 in, width = 8.000 in, thickness = 0.438 in, length = 91.875 in Calculation: CBFEM Material: ASTM A36; $F_y = 36,000$ psi; $\epsilon_{lim} = 5.00\%$
Anchor type and size:	HIT-HY 200 V3 + HAS-E 3/8, $h_{ef} = 6.000$ in
Anchor stiffness:	The anchor is modeled considering stiffness values determined from load displacement curves tested in an independent laboratory. Please note that no simple replacement of the anchor is possible as the anchor stiffness has a major impact on the load distribution results.
Design method:	AISC and LRFD-based design using component-based FEM
Stand-off installation:	$e_b = 0.000$ in (No stand-off); $t = 0.438$ in
Base material:	Cracked concrete; 3000; $f_{c,cyl} = 3,000$ psi; $h = 8.000$ in
Mesh size:	Number of elements on edge: 8 Min. size of element: 0.394 in Max. size of element: 1.969 in

2.2 Summary

	Description	Plate - vertical		Plate - horizontal		Concrete [%]
		σ_{Ed} [psi]	ϵ_{Pl} [%]	σ_{Ed} [psi]	ϵ_{Pl} [%]	
1	Combination 1	5,433	0.00	15,122	0.00	6

2.3 Anchor plate classification

Results below are displayed for the decisive load combinations: Combination 1

Anchor tension forces	Equivalent rigid anchor plate (CBFEM)	Component-based Finite Element Method (CBFEM) anchor plate design
Anchor 1	796 lb	813 lb
Anchor 2	805 lb	946 lb
Anchor 3	805 lb	946 lb
Anchor 4	796 lb	813 lb
Anchor 5	762 lb	833 lb
Anchor 6	762 lb	833 lb
Anchor 7	767 lb	872 lb

User accepted to consider the selected anchor plate as rigid by his/her engineering judgement. This means the anchor design guidelines can be applied.

2.4 Profile/Stiffeners/Plate

Profile and stiffeners are verified at the level of the steel to concrete connection. The connection design does not replace the steel design for critical cross sections, which should be performed outside of PROFIS Engineering.

2.4.1 Equivalent stress and plastic strain

Part	Load combination	Material	f_y [psi]	ϵ_{lim} [%]	σ_{Ed} [psi]	ϵ_{Pl} [%]	Status
Plate - vertical	Combination 1	ASTM A36	36,000	5.00	15,122	0.00	OK
Plate - horizontal	Combination 1	ASTM A36	36,000	5.00	5,433	0.00	OK

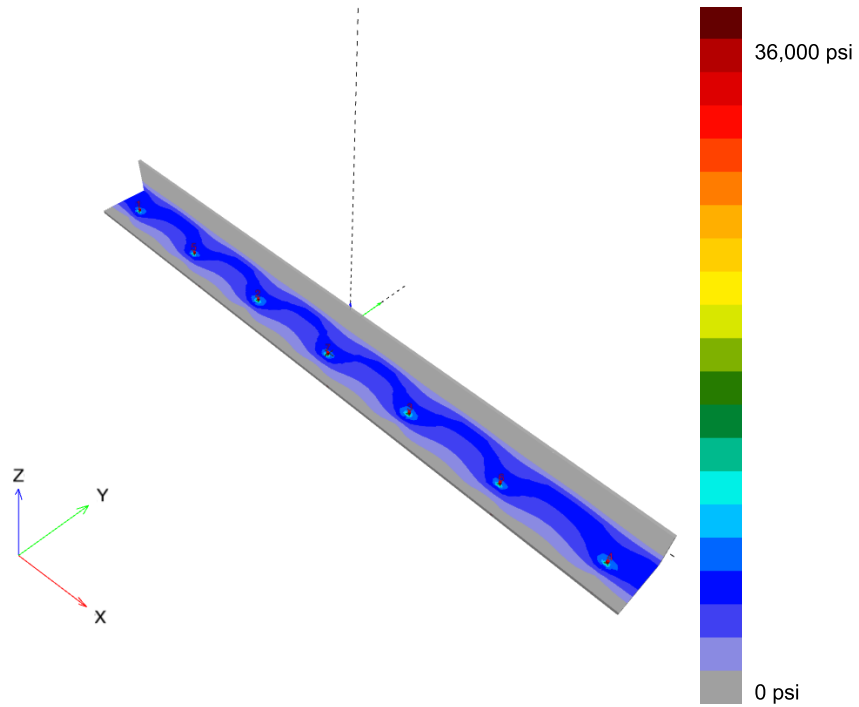
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2.4.1.1 Equivalent stress

Results below are displayed for the decisive load combination: 1 - Combination 1



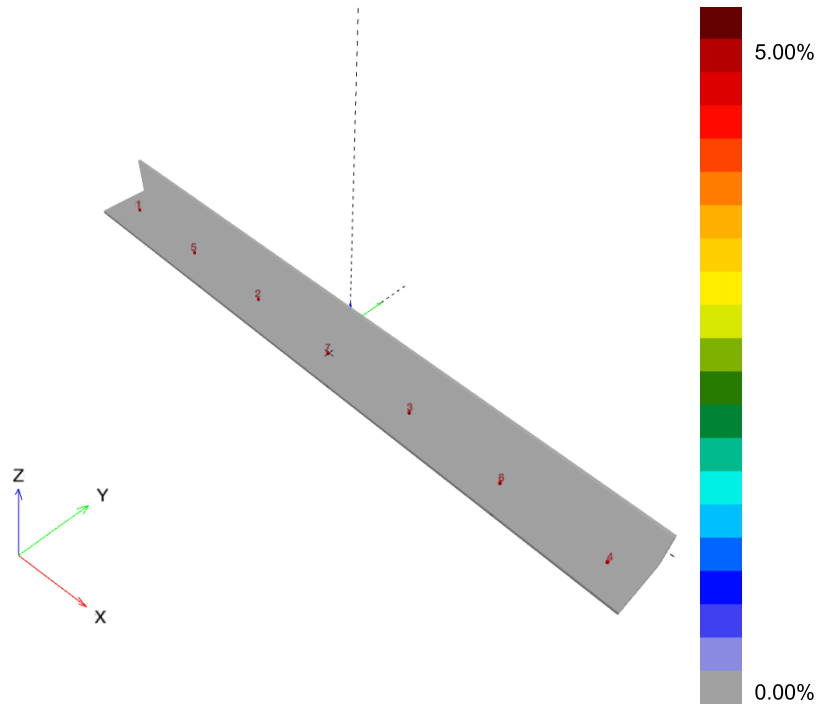
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2.4.1.2 Plastic strain

Results below are displayed for the decisive load combination: 1 - Combination 1



2.4.2 Plate hole bearing resistance, AISC 360-16 Section J3

Decisive load combination: 1 - Combination 1

Equations

$$R_n = \min(1.2 l_c t F_u, 2.4 d t F_u) \quad (\text{AISC 360-16 J3-6a, c})$$

$$\Phi R_n = 0.75 R_n$$

$$V \leq \Phi R_n$$

Variables

	l_c [in]	t [in]	F_u [psi]	d [in]	R_n [lb]
Anchor 1	3.672	0.438	58,000	0.375	22,864
Anchor 2	3.672	0.438	58,000	0.375	22,864
Anchor 3	3.672	0.438	58,000	0.375	22,864
Anchor 4	3.672	0.438	58,000	0.375	22,864
Anchor 5	3.891	0.438	58,000	0.375	22,864
Anchor 6	3.891	0.438	58,000	0.375	22,864
Anchor 7	3.891	0.438	58,000	0.375	22,864

Results

Input data and results must be checked for conformity with the existing conditions and for plausibility!
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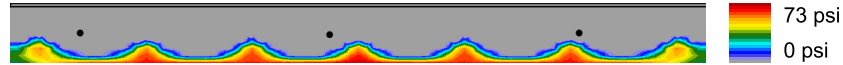
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	V [lb]	ΦR_n [lb]	Utilization [%]	Status
Anchor 1	866	17,148	6	OK
Anchor 2	934	17,148	6	OK
Anchor 3	934	17,148	6	OK
Anchor 4	866	17,148	6	OK
Anchor 5	916	17,148	6	OK
Anchor 6	916	17,148	6	OK
Anchor 7	938	17,148	6	OK

2.5 Concrete

Decisive load combination: 1 - Combination 1

2.5.1 Compression in concrete under the anchor plate



2.5.2 Concrete block compressive strength resistance check, AISC 360-16 Section J8

Equations

$$F_p = \Phi f_{p,max}$$

$$f_{p,max} = 0.85 f_c' \sqrt{\left(\frac{A_2}{A_1}\right)} \leq 1.7 f_c'; \sqrt{\left(\frac{A_2}{A_1}\right)} \leq 2$$

$$\sigma = \frac{N}{A_1}$$

$$\text{Utilization} = \frac{\sigma}{F_p}$$

Variables

N [lb]	f_c' [psi]	Φ	A_1 [in ²]	A_2 [in ²]
6,494	3,000	0.65	222.94	236.51

Results

Load combination	F_p [psi]	σ [psi]	Utilization [%]	Status
Combination 1	1,707	29	2	OK



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2.6 Symbol explanation

A_1	Loaded area of concrete
A_2	Supporting area
d	Nominal diameter of the bolt
ϵ_{lim}	Limit plastic strain
ϵ_{Pl}	Plastic strain from CBFEM results
f_c	Concrete compressive strength
f_c'	Concrete compressive strength
F_u	Specified minimum tensile strength of the connected material
F_p	Concrete block design bearing strength
$f_{p,max}$	Concrete block design bearing strength maximum
f_y	Yield strength
l_c	Clear distance, in the direction of the force, between the edge of the hole and the edge of the adjacent hole or edge of the material
N	Resulting compression force
σ	Average stress in concrete
σ_{Ed}	Equivalent stress
Φ	Resistance factor
ΦR_n	Factored resistance
t	Thickness of the anchor plate
V	Resultant of shear forces V_y, V_z in bolt.

2.7 Warnings

- By using the CBFEM calculation functionality of PROFIS Engineering you may act outside the applicable design codes and your specified anchor plate may not behave rigid. Please, validate the results with a professional designer and/or structural engineer to ensure suitability and adequacy for your specific jurisdiction and project requirements.
- The anchor is modeled considering stiffness values determined from load displacement curves tested in an independent laboratory. Please note that no simple replacement of the anchor is possible as the anchor stiffness has a major impact on the load distribution results.



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3 Summary of results

Design of the anchor plate, anchors, welds and other elements are based on CBFEM (component based finite element method) and AISC.

	Load combination	Max. utilization	Status
Anchors	Combination 1	433%	NOT OK
Plate - horizontal	Combination 1	43%	OK
Concrete	Combination 1	2%	OK
Plate - vertical	Combination 1	16%	OK

Fastening does not meet the design criteria!



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4 Remarks; Your Cooperation Duties

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